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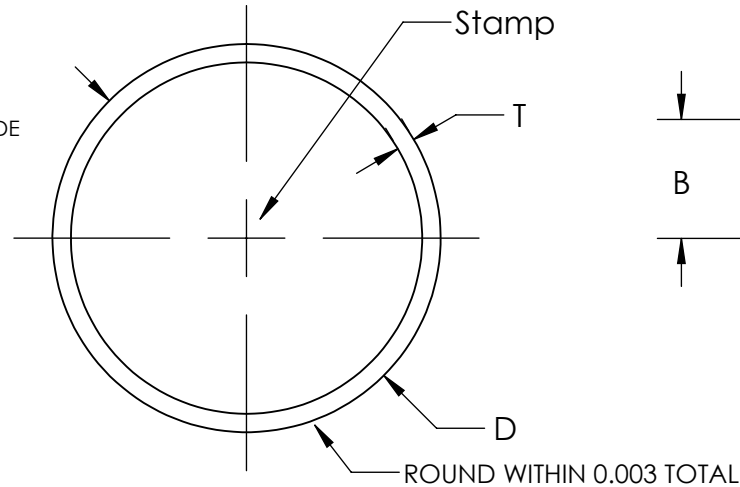
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EXPLANATION OF PART CALLOUT**PC aaaa mf**

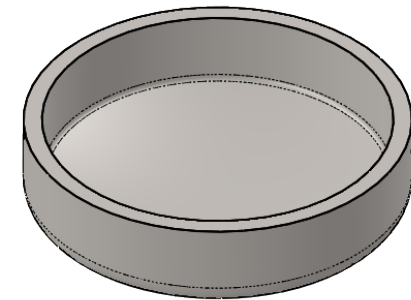
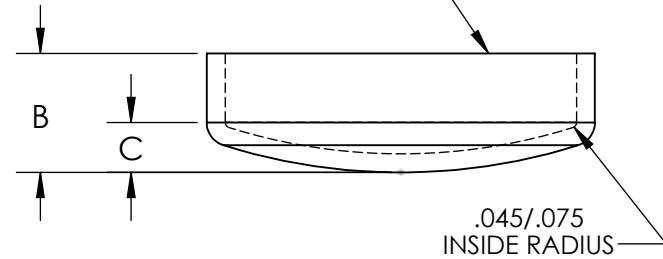
MATERIAL AND FINISH CODE
SIZING CODE
PART SERIES

Material and Finish Codes

Z1 - CS, .00015 min. Zinc, Clear
Z2 - CS, .0002 min. Zinc, Clear



THIS SURFACE TO BE SQUARE AND FLAT
WITHIN .020 TOTAL



Part Number	Nominal Diameter	*Outside Diameter (D)	Overall Height (B)	Crown Height (C)	Steel Thickness (T)	Recommended Hole Diameter
PC-0375	3/8	.385-.387	.168-.208	.049-.075	.042	.379-.381
PC-0437	7/16	.447-.449				.440-.442
PC-0500	1/2	.510-.512				.504-.506
PC-0562	9/16	.572-.574	.230-.270			.566-.568
PC-0625	5/8	.635-.637				.629-.631
PC-0687	11/16	.697-.699				.691-.693
PC-0750	3/4	.760-.762		.057-.083	.754-.756	
PC-0812	13/16	.823-.825	.817-.819			
PC-0875	7/8	.885-.887	.879-.881			
PC-1000	1	1.010-1.012	.290-.330	.067-.103	.048	1.002-1.005
PC-1062	1-1/16	1.072-1.074	.355-.395			1.064-1.067
PC-1125	1-1/8	1.135-1.137	.290-.330			1.127-1.130
PC-1250	1-1/4	1.260-1.262		1.252-1.255		
PC-1375	1-3/8	1.386-1.388		.067-.103		1.378-1.381
PC-1500	1-1/2	1.506-1.508	.060			1.497-1.500
PC-1625	1-5/8	1.640-1.642			1.631-1.634	
PC-1750	1-3/4	1.760-1.762			1.751-1.754	
PC-1875	1-7/8	1.885-1.887			1.876-1.879	
PC-2000	2	2.010-2.012	.340-.380	.077-.113	.074	2.001-2.004
PC-2500	2-1/2	2.513-2.518		.111-.167		2.500-2.504
PC-2750	2-3/4	2.760-2.763				2.750-2.754
PC-3000	3	3.010-3.013	.480-.540		3.000-3.004	

*OD before plating

Example of Part Callout**PC 1125 Z1**

This part number indicates this plug will have dimensions:
Nominal Diameter = 1-1/8
Outside Diameter (D) ≈ 1.136
Overall Height (B) ≈ .310
Crown Height (C) ≈ .085
Material Thickness (G) = .048

Made from CS, .00015 min. Zinc, Clear

KMC
THE ORIGINAL CLIP & CLAMP CO.

1221 SOUTH PARK STREET
PORT WASHINGTON, WI 53074
(262) 377-5030

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PART SERIES
MASTER PRINT

PC

CARBON STEEL
EXPANSION PLUGS

DRAWN

CHECKED

BC

KW

8/22/17

9/11/18

NOT TO SCALE

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